	Application No.	Applicant(s)	5/
Notice of Allowability	10/045,389 Examiner	PORTER, MARSHALL RAY Art Unit	
	Suzanne E. McDowell	1732	
The MAILING DATE of this communication app All claims being allowable, PROSECUTION ON THE MERITS Is herewith (or previously mailed), a Notice of Allowance (PTOL-85 NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT I of the Office or upon petition by the applicant. See 37 CFR 1.31	S (OR REMAINS) CLOSED in th 5) or other appropriate communi RIGHTS. This application is sub	nis application. If not included cation will be mailed in due co	ourse. <b>THIS</b>
1. $\square$ This communication is responsive to <u>paper filed 1/30/04</u> .			
2. 🔀 The allowed claim(s) is/are <u>1-5</u> .			
3. $igotimes$ The drawings filed on ${\it 09\ November\ 2001}$ are accepted b	y the Examiner.	•	
4. ☐ Acknowledgment is made of a claim for foreign priority (a) ☐ All b) ☐ Some* c) ☐ None of the:  1. ☐ Certified copies of the priority documents have 2. ☐ Certified copies of the priority documents have 3. ☐ Copies of the certified copies of the priority documents have 3. ☐ Copies of the certified copies of the priority documents have 3. ☐ Copies of the certified copies of the priority documents have 1. ☐ Copies of the certified copies of the priority documents have 1. ☐ Copies of the priority documents have 2. ☐ Copies of the prio	ve been received. ve been received in Application of the communication to file a MENT of this application. mitted. Note the attached EXAM	No  In this national stage application this national stage application the requirement of the complying with the requirement of the complying with the requirement of the complying with the requirement of the complex complying with the requirement of the complex	irements
6. CORRECTED DRAWINGS ( as "replacement sheets") may (a) including changes required by the Notice of Draftspe 1) hereto or 2) to Paper No./Mail Date(b) including changes required by the attached Examine Paper No./Mail Date	ust be submitted. rson's Patent Drawing Review( 	PTO-948) attached	
Identifying indicia such as the application number (see 37 CFR each sheet. Replacement sheet(s) should be labeled as such in	1.84(c)) should be written on the the header according to 37 CFR	drawings in the front (not the b 1.121(d).	ack) of
<ol> <li>DEPOSIT OF and/or INFORMATION about the dep attached Examiner's comment regarding REQUIREMEN</li> </ol>	OSIT OF BIOLOGICAL MATER T FOR THE DEPOSIT OF BIOL	RIAL must be submitted. No OGICAL MATERIAL.	ote the
<ul> <li>Attachment(s)</li> <li>1. ☐ Notice of References Cited (PTO-892)</li> <li>2. ☐ Notice of Draftperson's Patent Drawing Review (PTO-948)</li> <li>3. ☐ Information Disclosure Statements (PTO-1449 or PTO/SE Paper No./Mail Date 1/30/04)</li> <li>4. ☐ Examiner's Comment Regarding Requirement for Deposit of Biological Material</li> </ul>	) 6. ☐ Interview Sum Paper No./M. √08), 7. ☐ Examiner's Ar	mal Patent Application (PTO- nmary (PTO-413), ail Date mendment/Comment atement of Reasons for Allow	

Application/Control Number: 10/045,389

Art Unit: 1732

## REASONS FOR ALLOWANCE

1. The following is an examiner's statement of reasons for allowance: the prior art does not teach or fairly suggest, in a method of making a bumper beam extension using gas assist injection molding, the step of closing selected sections of the multipart die, while the material is malleable, to form a bight section joining an upper wing and a lower wing of a main body section, wherein the bight section tapers from a preselected distance from a forward wall of the main body portion until it is face to face with the forward wall. Close prior art is Fujioka et al. (US Patent 5,635,117) and Loren (US Patent 5,100,187), which both teach forming a bumper by the gas assist method, but do not teach the die closing step. Newly submitted art also does not teach this step.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

2. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Suzanne E. McDowell whose telephone number is (571) 272-1205. The examiner can normally be reached on M, W, Th 6:30-4.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Michael P. Colaianni can be reached on (571) 272-1196. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

SEM March 18, 2004 Sizanne EN Chill

SUZANNE E. MCDOWELL.
PRIMARY EXAMINER